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**PATENT**

Serial No.: 10/589,629  
Atty. Doc. No. VMP-40010

**IN THE UNITED STATES PATENT & TRADEMARK OFFICE**

|               |                                   |   |                       |
|---------------|-----------------------------------|---|-----------------------|
| Applicant(s): | DIETER GROZINGER                  | ) | Confirmation No. 9720 |
|               |                                   | ) |                       |
| Filed:        | August 16, 2006                   | ) | Group Art Unit 1793   |
|               |                                   | ) |                       |
| Serial No.:   | 10/589,629                        | ) |                       |
|               |                                   | ) |                       |
| Title:        | WATER-SOLUABLE SALT CORES FOR DIE | ) |                       |
|               | CASTING                           | ) |                       |

**Associate Power of Attorney**

Mail Stop Amendment  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

Dear Sir:

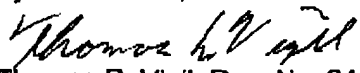
I, THOMAS R. VIGIL, one of the attorneys listed in the original Power of Attorney filed in this application, the attorney identified in the original Power of Attorney to whom correspondence is to be mailed to, and the attorney who has received written instructions from the German attorney, representing the inventor(s)/applicant(s) of this application, to continue with the prosecution of this application, hereby appoints the attorneys associated with Customer number 66919, namely Thomas R. Vigil, registration number 24,542, to prosecute this application, handle all communications with the Patent Office in this application and receive the Letters Patent document when issued on the above identified application.

Please address all future correspondence on this application to:

Pyle & Piontek, LLC  
Attention: Thomas R. Vigil  
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March 5, 2008  
Pyle & Piontek  
221 N. LaSalle St., Room 2036  
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Respectfully Submitted,  
Pyle & Piontek, LLC

  
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